



## Product information Formversiegler-Spray

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| <b>Description</b>                 | Low-volatility solvent with <b>propellant</b> for spraying on green sand moulds.                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>Field of use</b>                | Moulding<br><br><b>Formversiegler-Spray</b> is used as surface hardener for natural and synthetic green sand moulds in light and heavy metal casting.<br><br><b>Formversiegler-Spray</b> leads to the following improvements:<br><ul style="list-style-type: none"> <li>- Reduction of sand elutions</li> <li>- Prevention of sand scabs</li> <li>- Higher dimensional accuracy of sand mould</li> <li>- Higher casting surface quality</li> </ul>                                      |
| <b>Application</b>                 | <b>Formversiegler-Spray</b> should be sprayed thinly and evenly on the clean pattern surface. A drying or flame treatment of the moulding surface is not necessary.<br><u>Shake spray can well before use.</u> Clean nozzle for longer brakes by holding spray can overhead.<br><br>Do not spray the product towards a naked flame or any incandescent material. Solvent-vapours may form explosive mixtures with air, therefore provide for good ventilation – do not breathe vapours. |
| <b>Technical Data</b>              | Colour: colourless<br>Density (20 °C): approx. 0,99 g/cm <sup>3</sup><br>Boiling point/boiling range: approx. -24 °C                                                                                                                                                                                                                                                                                                                                                                    |
| <b>Packaging</b>                   | <b><u>Box with 12 spray cans á 500 ml</u></b>                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>Storage</b>                     | Protect <b>Formversiegler-Spray</b> from direct sunlight and temperatures above 50 °C. Keep away from open flames and other ignition sources.<br>Pressurised container!<br>Shelf life 24 months when properly stored inside in original unopened container.                                                                                                                                                                                                                             |
| <b>Regulations and information</b> | <b>Formversiegler-Spray</b> is classified and labeled according to the CLP regulation and corresponds to the current EC regulation.<br>Information about transport regulations, fire-fighting measures, accidental release, ecology and further information can be found in the material safety data sheet.                                                                                                                                                                             |

All information in this data sheet are based on our current knowledge and experience. A legally binding assurance of certain properties or suitability for a specific purpose cannot be derived. Each user of our products has to verify the usability for its specific purpose in his personal responsibility. Rights must be observed if required.

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